

Quality, resistance and durability **Evaluated at European level** 



• TEST REPORT•
Politecnico di Milano







# KIT FOR CANTILEVERED ROOF NO RODS AND NO GLASS CUT OUT REQUIRED



The kit is made up of a load-bearing profile in aluminum, pre-drilled with 200 mm center distance, gaskets, safety accessories and includes finishing end-caps **without visible screws**.

### Features:

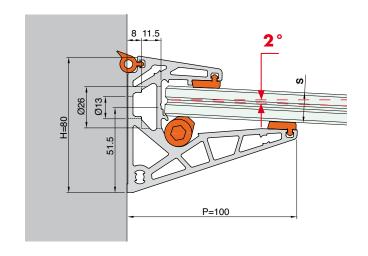
Load-bearing extruded aluminium 6063-T6 for glass composition 88.2 (16.76 mm) or 88.4 (17.52 mm).

TPE glass holder and wall gaskets, grey coloured. Grivory® locking cams and safety elements for maximum mechanical and ageing resistance. End caps in aluminium, to be applied with silicone.

Finish: matt aluminium, brushed-steel-effect aluminium, RAL 9010 polished white aluminium, raw aluminium. Other anodised and RAL finishes are available on demand



It is possible to insert LEDs between the profile and the glass. We recommend the use of an ultra-thin high brightness LED with a minimum value of IP65 (Resistance class 6 to dust, class 5 to water jets)



Art.	Description	Length	S = For glass	Q.ty
PENKIT10	La Pensilina Kit H80 x P100 mm for glass 88.2 or 88.4	1000 mm	16.76 / 17.52 mm	1 Kit
PENKIT15	La Pensilina Kit H80 x P100 mm for glass 88.2 or 88.4	1500 mm	16.76 / 17.52 mm	1 Kit
PENKIT20	La Pensilina Kit H80 x P100 mm for glass 88.2 or 88.4	2000 mm	16.76 / 17.52 mm	1 Kit
PENKIT30	La Pensilina Kit H80 x P100 mm for glass 88.2 or 88.4	3000 mm	16.76 / 17.52 mm	1 Kit





### **ALUMINIUM PROFILE**

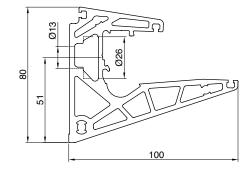
Material: aluminum 6063-T6

Features: load-bearing extruded aluminum 6063-T6 for glass composition 88.2 (16.76 mm) or 88.4 (17.52 mm).

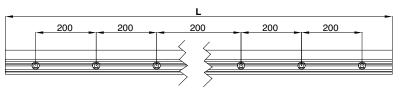
Pre-drilled with 200 mm center distance

TPE glass holder and wall gaskets, grey coloured. Finish: matt aluminum, brushed-steel-effect aluminum, RAL 9010 polished white aluminum, raw aluminum.

Other anodised and RAL finishes are available on demand



### **DRILLING SCHEME**



Art.	Dimensions	Length	Q.ty
PEN10	H80 x P100 mm for glass 88.2 or 88.4	1000 mm	1 Pc
PEN15	H80 x P100 mm for glass 88.2 or 88.4	1500 mm	1 Pc
PEN20	H80 x P100 mm for glass 88.2 or 88.4	2000 mm	1 Pc
PEN30	H80 x P100 mm for alass 88 2 or 88 4	3000 mm	1 Pc



### **LOCKING CAMS**

Material: Grivory®

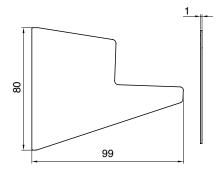
Features: Grivory® locking cams and safety elements for maximum mechanical and ageing resistance.

Art.	Description	Q.ty
PENGRY	Locking cams	1 Kit



### **CAP KIT**

Material: aluminum
Features: end caps in aluminum
to be applied with silicone
Finish: matt aluminum,
brushed-steel-effect aluminum,
RAL 9010 polished white aluminum,
raw aluminium



Art.	Description	Q.ty
PENTO1	Pair of aluminium end caps	1 Pair





### **CAP KIT WITH SCREWS**

Material: aluminium caps, class A4 fastening screws Features: pair of end caps with screw fastening for profile La Pensilina, the kit includes the fastening screws

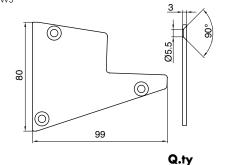
Finish: matt aluminium,

brushed-steel-effect aluminium,

RAL 9010 polished white aluminium,

raw aluminium

Other anodised and RAL finishes are available on demand



Art. PENTO3 Description

Two end caps with fastening screws

1 Kit



### **OPEN CAPS KIT**

Material: aluminium

Features: pair of open aluminium end caps

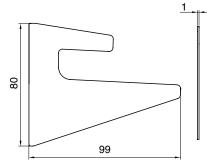
Finish: matt aluminium,

brushed-steel-effect aluminium,

RAL 9010 polished white aluminium,

raw aluminium

Other anodised and RAL finishes are available on demand



Art. PENT05 Description

Pair of open end caps

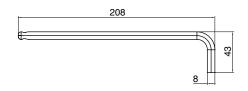
**Q.ty**1 Pair



Material: alloy steel

Features: hexagonal bent key size 8 for locking cam La Pensilina.





Art. PENCH **Dimensions** 208x43 mm

Q.ty

# **CUSTOM CUTTING FOR LA PENSILINA PROFILE**



Art.DescriptionQ.tyPENTAGLIOCustom cutting for La Pensilina profile1 Pc



# LA PENSILINA - ETA (EUROPEAN TECHNICAL ASSESMENT)



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# **European Technical Assessment**

# ETA 19/0181 of 30/04/2019

### **GENERAL PART**

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains:

This European Technical Assessment is issued in accordance with Regulation (EU) n° 305/2011, on the basis of

"La Pensilina" made of:

Base Rail
Clamping System
Structural laminated safety glass
Safety cams

PAC 22: ROOF COVERINGS, LIGHTS, WINDOWS, RELATED KITS AND ANCILLARIES

EAD 220025-00-0401: Cantilevered Structural Horizontal Glazing (Structural Glass Canopy/Roof)

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17 pages, including 7 annexes which form an integral part of this assessment

EAD 220025-00-0401: Cantilevered Structural Horizontal Glazing (Structural Glass Canopy/Roof)

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# LA PENSILINA - ETA (EUROPEAN TECHNICAL ASSESMENT)



Logli Massimo S.p.A. has checked the strength and durability of the system by carrying out all the tests necessary to obtain the ETA (European Technical Assessment). Voluntary document containing the performance of a construction product; issued to products for which, in the absence of a harmonized standard, a European Assessment Document (EAD) or an ETAG is available as a reference.

The release of ETA, as well as the definition of special EADs, are the responsibility of the Technical Assessment Body - TAB. The ITC is TAB designated on many product areas and can therefore define EAD, or collaborate on their definition, and release ETA.

The ETA of a product contains the performance/s to be declared, expressed in levels or classes, or in a description, of the essential characteristics agreed by the manufacturer and by the TAB that receives the ETA request for the stated intended use and the technical details necessary to apply the system of evaluation and verification of constancy of performance (VVCP).

# The strict procedure is useful to justify:

STEP 1 - Resistance to static load (Snow load)

STEP 2 - Resistance to static equivalent lifting load (Wind action)

STEP 3 - Resistance to the impact of a soft body and a hard body

STEP 4 - Resistance of glass to post-breakage

**STEP 5** - Resistance to the extraction of the slab



STEP 3

Impact resistance

STEP 2 Wind overload (upside down profile)







Resistance to extraction

Thickness	Glass Type	Interlayer	Snow Load max [kg/m²]	Wind Load max [kg/m²]	Application		
	F - F	PVB	105	26			
88.4	H - H	PVB	220	86	Cantilevered Canopy		
	H - H	SentryGlas®	380	93	1,		
88.4	T - T	PVB	265	86	Cantilevered		
106.4 (EGLAS)	T - T	DG41	380	80	Roof H > 350 + S		

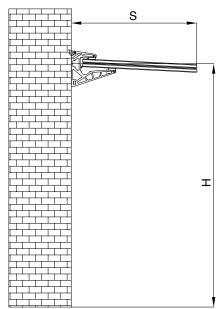


Table 1 - Fields of application for the different types of glass (max values for overhang 120 cm)

Glass type: F = Float EN 572 - H = Hardened EN 1863 - T = Tempered EN 12150

Legend of the fields of use:

Cantilevered Canopy: installation without any height limitation

Cantilevered Roof H > 350 + S: installation with height limitation of: H = 350 cm + S (glass overhang)



# LA PENSILINA - PARAMETERS FOR THE DESIGN

**IMPORTANT: SNOW LOAD** and **WIND LOAD** must be evaluated according to Eurocode 1 or specific norm in such application, depending of: geography and building form: Geography - Morfology - Elevation - Building geometric parameters

	Characteristic Values for Resistance to Snow Load [kN/m²]											
Glass type Overhang[m]	F-F PVB	<b>H-H</b> PVB	H-H SentryGlas®	<b>T-T</b> PVB	T-T (EGLAS) DG41							
1.20	1.05	2.20	3.80	2.65	3.80							
1.15	1.14	2.40	4.14	2.89	4.14							
1.10	1.25	2.62	4.52	3.15	4.52							
1.05	1.37	2.87	4.96	3.46	4.96							
1.00	1.51	3.1 <i>7</i>	5.47	3.82	5.47							
0.95	1.68	3.51	6.06	4.23	6.06							
0.90	1.87	3.91	6.76	4.71	6.76							
0.85	2.09	4.38	7.57	5.28	7.57							
≤ 0.80	2.36	4.95	8.55	5.96	8.55							

	Characteristic Values for Resistance to Wind Load [kN/m²]										
Glass type Overhang[m]	F-F PVB	<b>H-H</b> PVB	H-H SentryGlas®	<b>T-T</b> PVB	T-T (EGLAS) DG41						
1.20	0.26	0.86	0.93	0.86	0.80						
1.15	0.28	0.94	1.01	0.94	0.87						
1.10	0.31	1.02	1.11	1.02	0.95						
1.05	0.34	1.12	1.21	1.12	1.04						
1.00	0.37	1.24	1.34	1.24	1.15						
0.95	0.41	1.37	1.48	1.37	1.28						
0.90	0.46	1.53	1.65	1.53	1.42						
0.85	0.52	1.71	1.85	1.71	1.59						
≤ 0.80	0.59	1.94	2.09	1.94	1.80						

Table 2 - Snow Load Resistance of the Types Tested

Table 3 - Wind Load Resistance of the Types Tested

The Snow Load and Wind Load values refer to the configurations validated by the ETA.

The tables contain the resistance values corresponding to the variable overhang.

Extrapolate the values to get the maximum possible overhang in the analyzed case.

## Overhang [cm]

	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120
50	0.69	0.78	0.88	0.99	1.10	1.21	1.33	1.46	1.59	1.72	1.86	2.01	2.16	2.31	2.47
60	0.73	0.84	0.95	1.07	1.19	1.32	1.46	1.60	1.75	1.90	2.06	2.22	2.39	2.57	2.75
70	0.78	0.90	1.02	1.15	1.29	1.43	1.58	1.74	1.90	2.08	2.25	2.44	2.63	2.83	3.03
80	0.83	0.96	1.09	1.24	1.39	1.54	1.71	1.88	2.06	2.25	2.45	2.65	2.87	3.09	3.32
90	0.88	1.02	1.16	1.32	1.48	1.65	1.83	2.02	2.22	2.43	2.65	2.87	3.10	3.35	3.60
100	0.93	1.08	1.23	1.40	1.58	1.76	1.96	2.17	2.38	2.61	2.84	3.09	3.34	3.61	3.88
110	0.98	1.14	1.30	1.48	1.67	1.87	2.09	2.31	2.54	2.78	3.04	3.30	3.58	3.87	4.16
120	1.03	1.20	1.38	1.57	1.77	1.98	2.21	2.45	2.70	2.96	3.23	3.52	3.82	4.13	4.45
130	1.08	1.26	1.45	1.65	1.87	2.09	2.34	2.59	2.86	3.14	3.43	3.74	4.05	4.39	4.73
140	1.13	1.31	1.52	1.73	1.96	2.21	2.46	2.73	3.02	3.31	3.63	3.95	4.29	4.64	5.01
150	1.18	1.37	1.59	1.82	2.06	2.32	2.59	2.87	3.18	3.49	3.82	4.17	4.53	4.90	5.29
160	1.22	1.43	1.66	1.90	2.15	2.43	2.71	3.02	3.33	3.67	4.02	4.38	4.77	5.16	5.58
170	1.27	1.49	1.73	1.98	2.25	2.54	2.84	3.16	3.49	3.85	4.22	4.60	5.00	5.42	5.86
180	1.32	1.55	1.80	2.06	2.35	2.65	2.96	3.30	3.65	4.02	4.41	4.82	5.24	5.68	6.14
190	1.37	1.61	1.87	2.15	2.44	2.76	3.09	3.44	3.81	4.20	4.61	5.03	5.48	5.94	6.42
200	1.42	1.67	1.94	2.23	2.54	2.87	3.22	3.58	3.97	4.38	4.80	5.25	5.72	6.20	6.71
225	1.54	1.82	2.12	2.44	2.78	3.14	3.53	3.94	4.37	4.82	5.29	5.79	6.31	6.85	7.41
250	1.67	1.97	2.29	2.64	3.02	3.42	3.84	4.29	4.77	5.26	5.79	6.33	6.90	7.50	8.12
275	1.79	2.12	2.47	2.85	3.26	3.69	4.16	4.65	5.16	5.71	6.28	6.87	7.50	8.15	8.83
300	1.91	2.26	2.65	3.06	3.50	3.97	4.47	5.00	5.56	6.15	6.77	7.41	8.09	8.80	9.53

Table 4 - Axial load in kN resulting on the single anchorage in function of Overhang and Snow Load

- Axial load on anchors in kN: the abacus reports the values of the resulting force on the single anchor in relation to the overhang and SNOW load, assuming 5 fixings per meter (distance between holes i = 200 mm).
  - SNOW load in kg/m2: the snow load is defined by the National Regulations according to the geographical area, of the altitude and exposure.

# Wind Load [kg/m<sup>2</sup>]

# Overhang [cm]

	50	55	60	65	70	75	80	85	90	95	100	105	110	115	120	
50	0.20	0.24	0.29	0.34	0.40	0.45	0.52	0.58	0.65	0.73	0.81	0.89	0.98	1.07	1.16	
60	0.35	0.42	0.50	0.59	0.68	0.78	0.89	1.00	1.12	1.25	1.38	1.53	1.68	1.83	1.99	
70	0.49	0.59	0.71	0.83	0.96	1.10	1.26	1.42	1.59	1.77	1.96	2.16	2.37	2.59	2.83	
80	0.63	0.77	0.91	1.07	1.24	1.43	1.62	1.83	2.06	2.29	2.54	2.80	3.07	3.36	3.66	
90	0.78	0.94	1.12	1.32	1.53	1.75	1.99	2.25	2.52	2.81	3.12	3.44	3.77	4.12	4.49	
100	0.92	1.12	1.33	1.56	1.81	2.08	2.36	2.67	2.99	3.33	3.69	4.07	4.47	4.88	5.32	
110	1.07	1.29	1.54	1.80	2.09	2.40	2.73	3.09	3.46	3.85	4.27	4.71	5.17	5.65		
120	1.21	1.47	1.75	2.05	2.38	2.73	3.10	3.50	3.93	4.37	4.85	5.34	5.87			
130	1.36	1.64	1.95	2.29	2.66	3.05	3.47	3.92	4.39	4.90	5.42	5.98				
140	1.50	1.82	2.16	2.54	2.94	3.38	3.84	4.34	4.86	5.42	6.00					
150	1.64	1.99	2.37	2.78	3.22	3.70	4.21	4.75	5.33	5.94						
160	1.79	2.16	2.58	3.02	3.51	4.02	4.58	5.17	5.80							
170	1.93	2.34	2.78	3.27	3.79	4.35	4.95	5.59	6.26	Higher values of the axial load are related to the Wind Loads for which in ETA 19/0181 there are no validated configurations						
180	2.08	2.51	2.99	3.51	4.07	4.67	5.32	6.00								
190	2.22	2.69	3.20	3.75	4.35	5.00	5.69	6.42								
200	2.37	2.86	3.41	4.00	4.64	5.32	6.06				. , , 0 . 0 1	oro are	valla		.90. 00113	
210	2.51	3.04	3.61	4.24	4.92	5.65	6.43									

Table 5 - Axial load in kN resulting on each anchorage as a function of the overhang and the wind load

- Axial load on the anchors in kN: the abacus indicates the values of the resultant force on each anchorage with respect to the overhang and WIND load, assuming 5 fixings per meter (distance between holes i = 200 mm).
  - WIND load in kg/m2: the wind load is defined in the Norms according to factors such as: geographical area, altitudine, typical construction exposure and geometry, aerodynamic coefficients.

### Key:

The colours identify the fields of application with different types of anchor depending on the type of support:

- "Green": chemical anchor on Alveolater wall, anchoring depth between 80 and 130 mm (Extraction load max 1.8 kN)
- "Yellow": chemical anchor on Doppio UNI wall, anchoring depth ≥ 130 mm (Extraction load max 2.6 kN)
- "Orange": chemical anchor on solid brick wall, anchoring depth ≥ 100 mm (Extraction load max 3.6 kN)
- "Red": chemical anchor on cracked concrete wall, anchoring depth ≥ 120 mm (Extraction load max 10.4 kN)

Note: these examples are provided considering the use of an M10 threaded bar in class A4

### **Example:**

Installation area: n.d. - Snow load 100 kg/m<sup>2</sup> - Wind load 87 kg/m<sup>2</sup> - Project overhang: 100 cm

### Procedure:

- 1. See Table 1 for the type of glass that can be used for snow and wind loads, using the most conservative value. In this case, the only possible configuration is the one with H-H-SG glass, for a maximum overhang of 120 cm.
- 2. In Tables 2 and 3, check if there are other possible configurations for the project overhang. In this case the snow load is almost always verified, the wind load excludes for each value of the overhang only the configuration F-F PVB. We can see that for an overhang of 100 cm, you can choose 4 of the 5 possible configurations.
- 3. Use Tables 4 and 5 for the values of the resulting axial force on the anchors. By matching the values of the snow/wind load and the project overhang find the axial load on each anchor. In this case the most conservative value between the two is corresponding to the wind load  $F_e = 3.12 \text{ kN}$ .

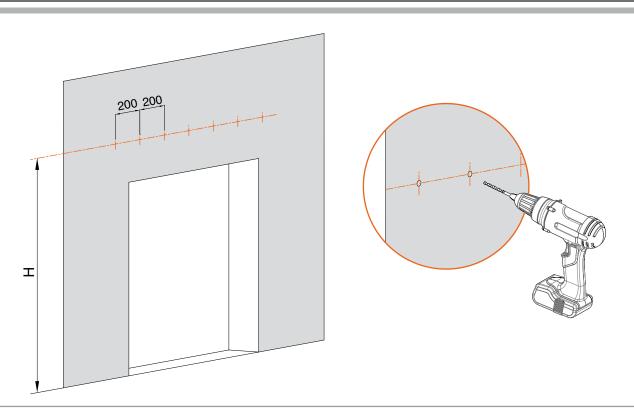
The installer will install La Pensilina using anchors with a resistance to extraction higher than the resulting Project axial load value F<sub>e</sub>.

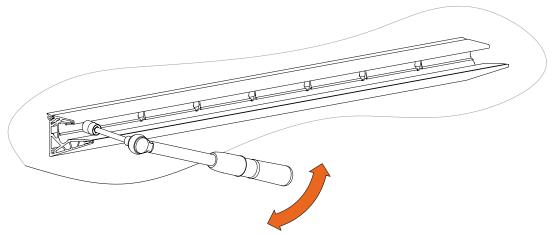
### **WARNING!** The resistance of the anchorage is influenced by:

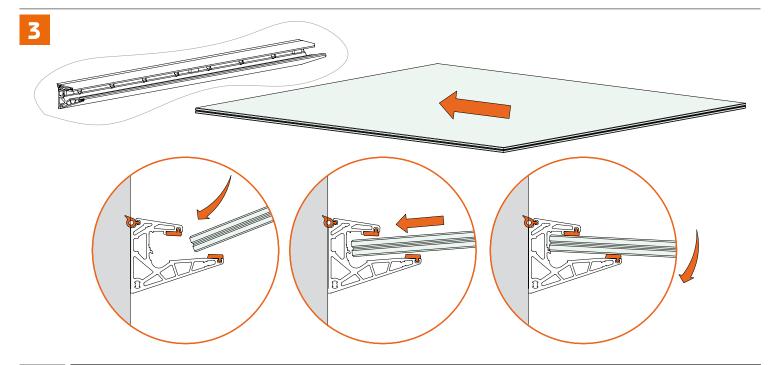
- The type of support (eg masonry, block wall, concrete beam, etc.)
- The type and dimensions of the anchorage (eg mechanical, chemical, etc.)
- The depth of anchorage
- A correct installation

In case the required resistance conditions for the system can not be satisfied on the available support with the anchor types available, it will be necessary to reduce the overhang of the project to find the appropriate resistance value in the abacus.

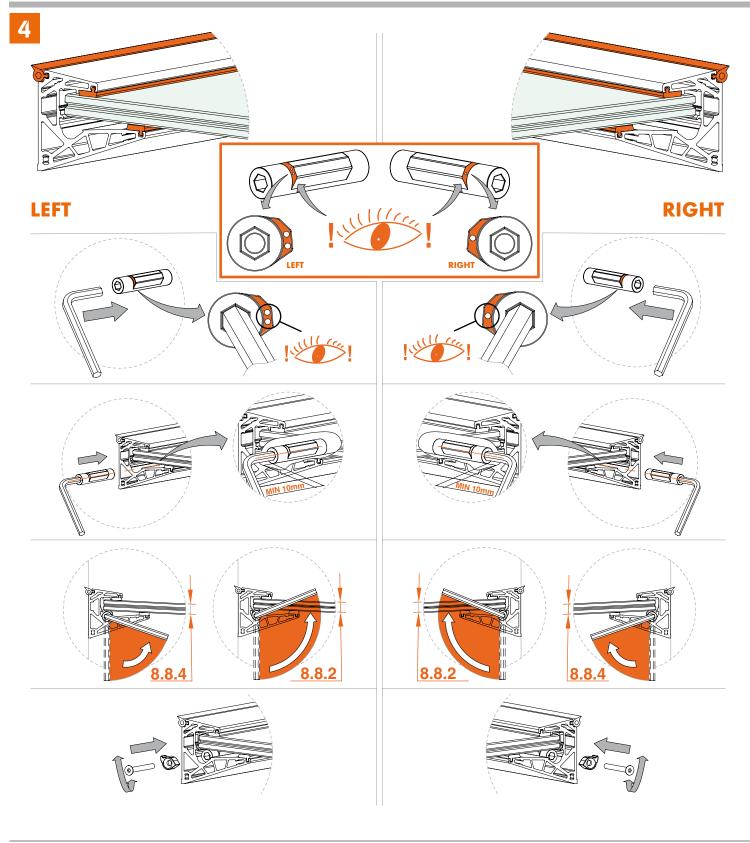


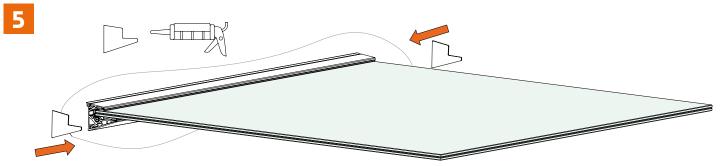












The images and information contained in this catalogue are to be considered indicative and may be subject to variations without prior notice



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ASSOCIATED PARTNERS

